

1    TITLE

Labelless, Rolled Food Item And Its Fabrication

ABSTRACT OF THE DISCLOSURE

A rolled food item (110) is fabricated by rolling a  
5 strip of support material (16) and food (14) about its  
leading end (136) into a roll. Prior to its rolling into  
the roll, a deposit (144) of water is sprayed onto the  
food (14) adjacent to the trailing end (138) to increase  
the tackiness of the food (14) sufficient to be adherable  
10 to the support material (16) in the roll to at least  
temporarily prevent unintentional unrolling of the roll  
during later fabrication operations. In the preferred  
form, the trailing end of the deposit (144) is coextensive  
15 with the trailing end (138) of the strip of support  
material (16) and food (14). In one form, the side edges  
of the deposit (144) are spaced inwardly from the side  
edges of the food (14) which are spaced inwardly from the  
side edges of the support material (16).